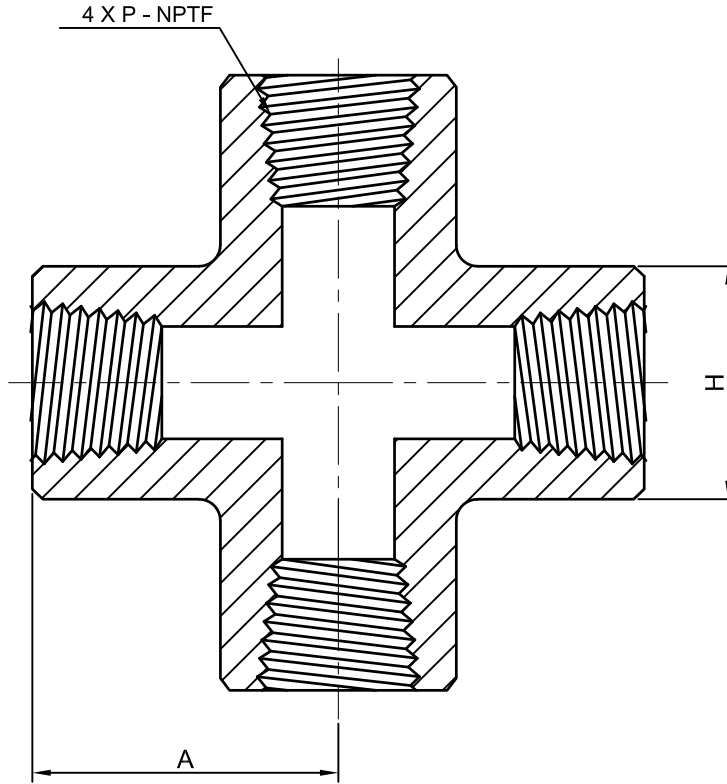


**GENERAL NOTE:**

1. 100 % FACTORY TESTED.
2. STANDARD TOLERANCES SHALL APPLY.

DRAWING TITLE:

PIPE CROSS

PREPARED BY:

V.A.

CHECKED BY:

A.Q.

APPROVED BY:

A.Q.

DATE:

12/07/2022

CLIENT NAME:**PO NO:-****VK-LOK****QTY.:**

-

SCALE:

NTS

SHEET**SIZE: A4****DWG NO:-**

PC - 01

SHEET NO.:

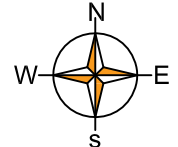
01 OF 01

UNITS:

MILLIMETER

REVISION:

00



MATERIAL STANDARDS		MAX TEMPERATURE
MATERIAL	FORGING	
316 STAINLESS STEEL	ASTM A182, ASME SA182, EN 1.4401	1000°F(537°C)

SPECIFICATIONS

- NPT THREADS ARE BASED ON REQUIREMENTS OF ASME B1.20.1 AND SAE AS71051
- ALL EXPOSED THREADS PROTECTED TO PREVENT DAMAGE
- SMOOTH THREAD FLANKS PROVIDE OPTIMUM SEALING AND MINIMUM GALLING
- BURR - FREE INTERNAL SURFACE
- WORKING PRESSURES CALCULATED IN ACCORDANCE WITH POWER PIPING CODE ANSI B31.1
- SHAPED FITTINGS ARE MANUFACTURED FROM FORGINGS
- ANGLES ON CROSSES ARE RIGIDLY CONTROLLED FOR ACCURATE PIPING LAYOUT

SR NO.	PART NO.	SIZE		
		P	H (MM)	A (MM)
1	VK-PC-14	¼"	33	28
2	VK-PC-12	½"	46	38
3	VK-PC-34	¾"	56	44
4	VK-PC-1	1"	62	51
5	VK-PC-2	2"	102	83